

**Mazak V414 Vertical Machining Centre** Year 1994 Model MTV414/22 Serial 108565

Mazatrol M32 colour control

Magazine 22 tools. Electrical 415V 29A

Machine outline 1.95m wide x 2.57m deep with control display 0.66m to the front, coolant tank 0.45m to the left, and chip conveyor 1.1m to the right. Rear door is 0.9m wide in central position for service access.

Nameplate mass 5000kg

Travels X=560 Y=410 Z=460 Spindle BT40, 7000 rpm max

Includes integrated 4<sup>th</sup> axis Tsudakoma rotary table (machining while clamped only)

Tool measuring probe and chip conveyor.

Swarf tipper bin included.

With many BT40 tool holders: 22 holders & tools in machine, 16 holders in cabinet upper tool drawer, 18 holders in cabinet lower drawers, 10 more including adjustable boring heads (two through coolant adapters need service). This is a total of 64 pieces of BT40 holder, many with tools included.

Tool cabinet (4 drawer) and tool mounting fixture included

Work Holding: Hydraulic table equipped with 6 Enerpack cylinders, and Powerteam SPX air operated pump. Cheese plate, full size of work table. 2 Vertex vices with swivel bases (no T bolts).

2 sets Carver clamp fixtures. Set of clamp bolts, nuts and wedges.

Asking \$36,000. + GST